

# **FHWA OFFICE OF OPERATIONS PEER EXCHANGE WORKSHOP**

**INNOVATIVE CONTRACTING AND ACCELERATED CONSTRUCTION  
TECHNIQUES FOR WORK ZONE SAFETY AND MOBILITY**

## **I-93 Fast 14**

**Neil E. Boudreau, MassDOT State Traffic Engineer**

**June 5 & 6, 2012**

**Denver, CO**





## MassDOT's I-93 Fast14

- Project Overview
- Traffic Impacts/Mitigation
- Lessons Learned
- Achievement of Goals

# Project Overview

- I-93 in Medford area constructed in early 60's
- Four travel lanes each direction – minimal shoulder width
- Processes 200,000 VPD
- Weekend hourly volumes still at 5,500 VPH in both directions during peaks



# August 2010

- *A scheduled highway resurfacing project, started in 2008, exposed severely deteriorated bridge decks*
- *Old age, chloride intrusion, from snow & ice control, main contributor to degradation*





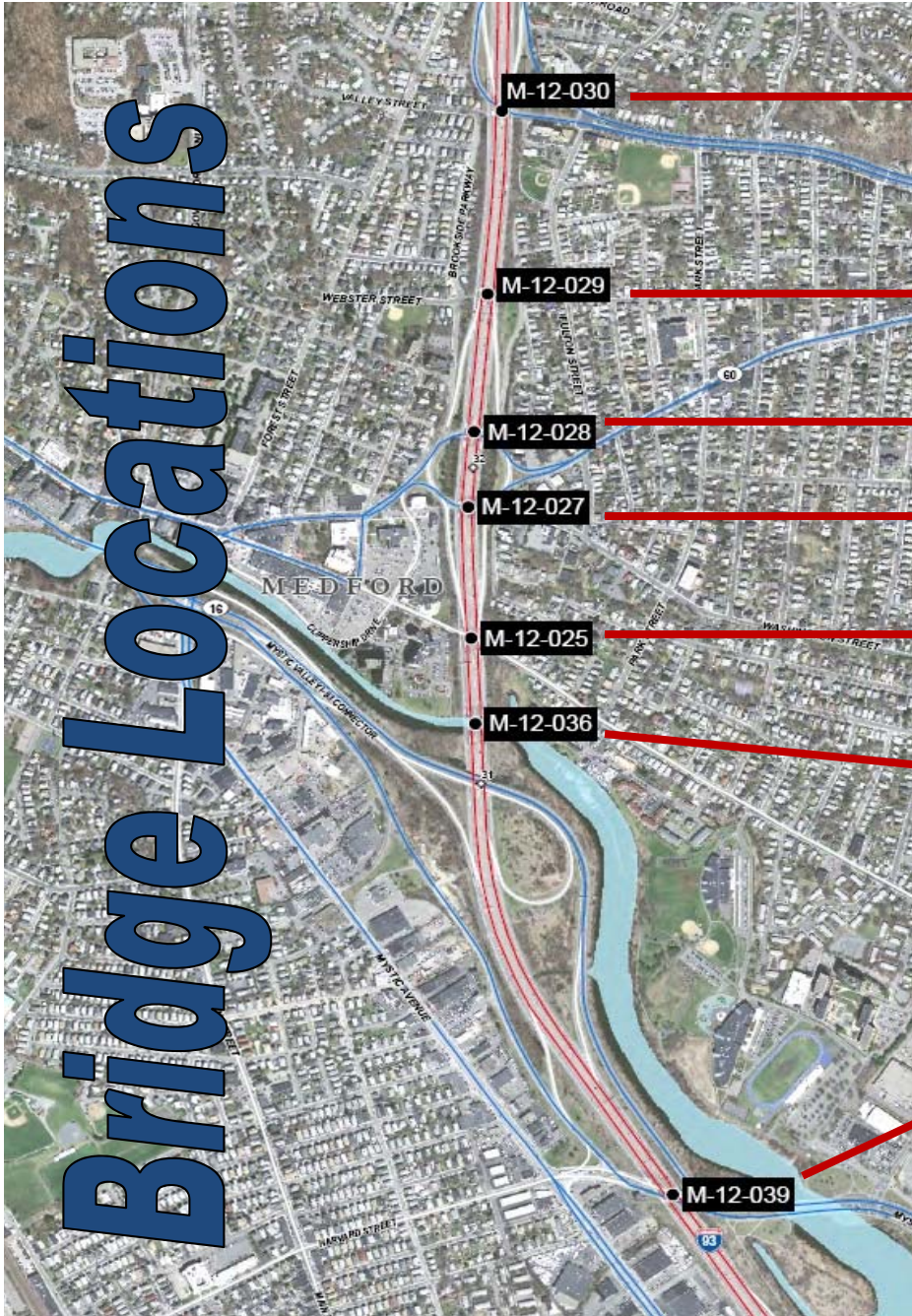
# *Birth of a Project*

- *Valley Street failure underscored need for deck replacement project for entire corridor*
- *Traffic volumes preclude long term closures*
- *Concept started a month earlier*
- *Decision made,*

**FIX THEM ALL IN SUMMER 2010**



# Bridge Locations



Valley Street

Webster Street

Salem Street WB

Salem Street EB

Riverside Avenue

Mystic River

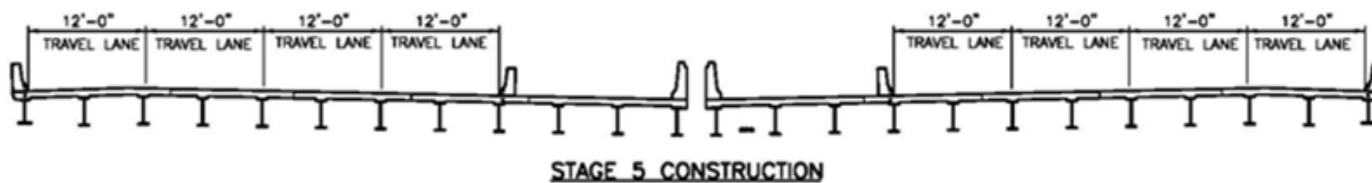
Route 16

7 Bridges are spaced out within a 1.5 mile corridor



# Conventional Construction

- Multi stage – (possibly five)
- Minimum 4 years
- Worker safety issues
- Traffic splits
- Narrow travel lanes
- Loss of accel/decel lanes
- Concern over durability of the existing decks





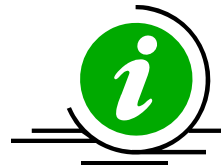
# *Project Approach*

- Replace 14 deteriorated bridge superstructures over 10 weekends in June, July, August
- No Work on July 4<sup>th</sup>
- 2-weekends of float for weather/construction issues
- Use one side of I-93 to provide 2 lanes NB and SB over weekend



# Accelerated Bridge Construction

- Benefit of ABC on reducing the duration of construction and impacts on motorists
- Prefabricated steel beam & pre-cast deck panels
- Aggressive traffic management
- Innovative materials and construction methods
- Accelerated construction schedule



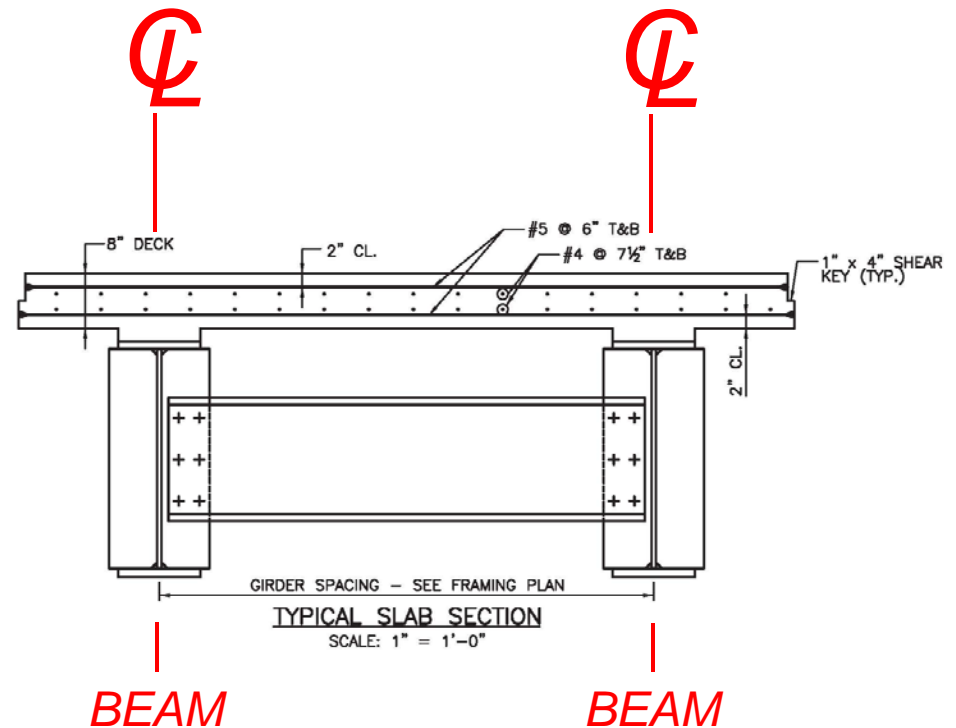
# ***Procurement Method - Design Build***

- Method shortens schedule – Construction & Design occurring simultaneously
- Risk of design is distributed to contractor who hires consultant to complete design from 25% level. Contractor owns the design.
- Incentive/Disincentive used to push schedule and reward acceleration and penalize delays.
- Project initiated in August 2010, RFP out in late October and NTP issued on Feb. 7, 2011. All bridge/highway work complete: Nov. 2011



# The Construction Plan

- 14 bridge superstructures in ten weekend
- 252 modular units
- 18 for a three span bridge (6 across)
- Rapid strength gain concrete for 32" closure pour between units
- Minimize pick weights – cast parapet walls in-place after deck complete





# Sub-Structure Repair Work

- De-lead, shore, jack and cope 684 beam-ends to provide access for beam seat work



- Prep & pour 1008 beam seats total

# *Fabrication of Modular Units*



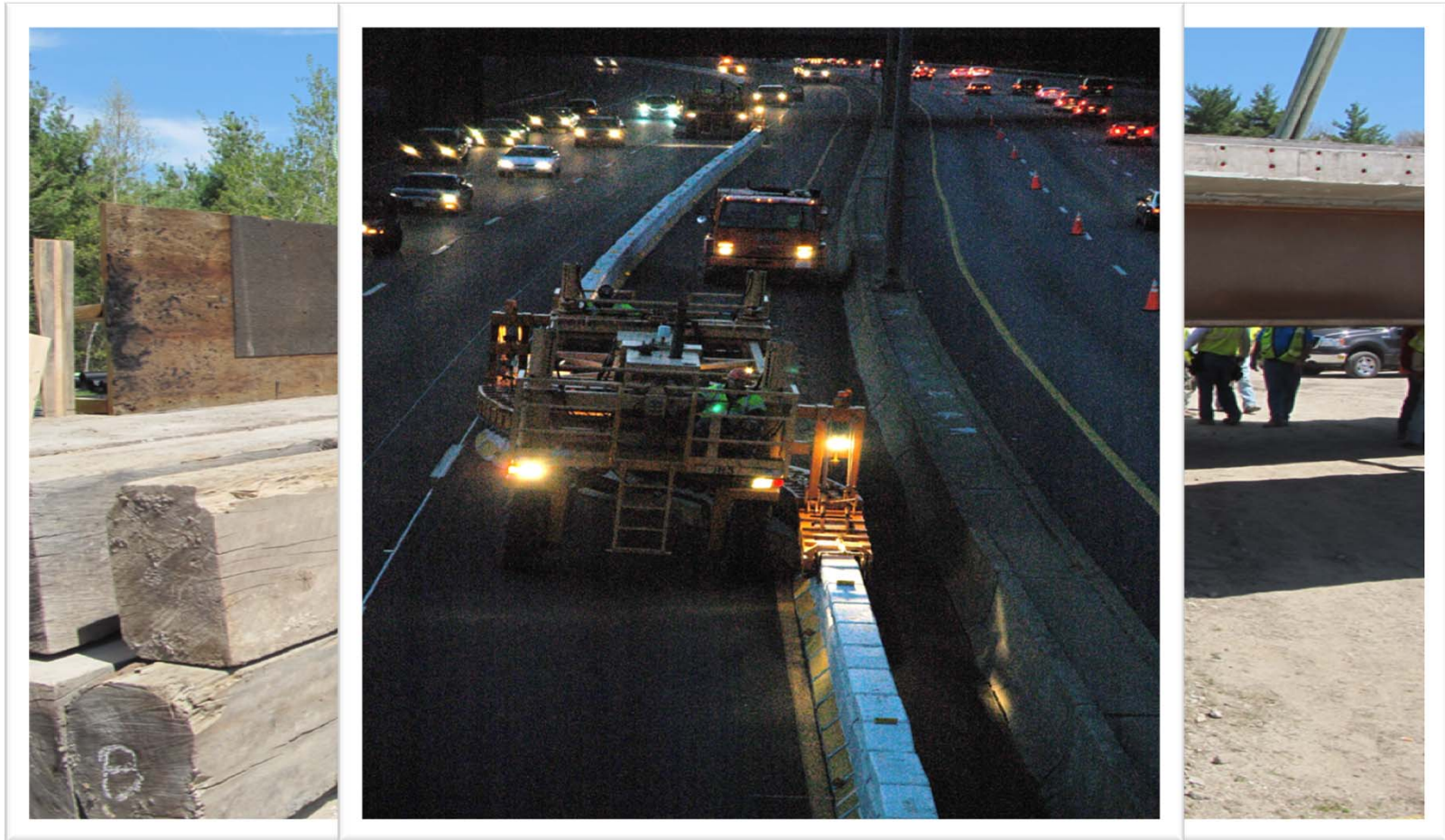
- 252 Modular units cast in New Jersey, transported to MA

# *Precast Lifting Exercise*





# *Dry Runs & After Action Reviews*



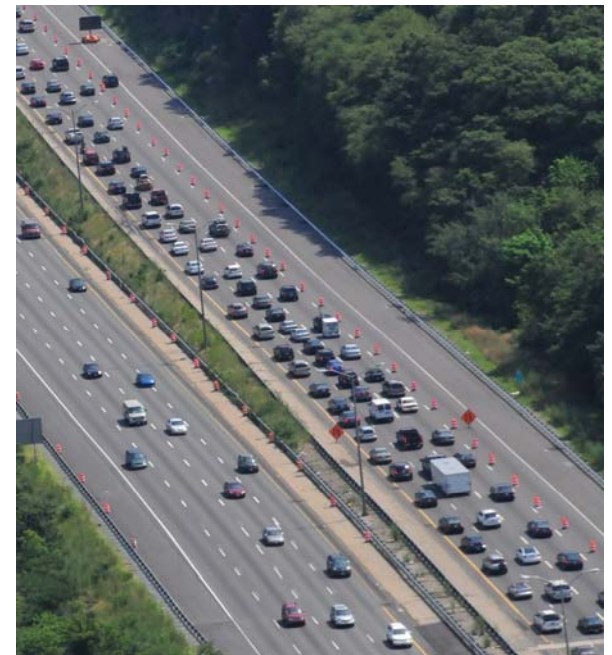
# Traffic Outreach Goals

- Manage Interstate Traffic with half the capacity each weekend
- Encourage diversion to alternate routes through providing real-time travel time information
- Monitor alternate routes to ensure that capacity is available
- Communicate work schedule to the public effectively
- Make safety a priority



# Existing Traffic Volumes

- Evaluation of historical I-93 summer count data to determine the possible impact for dropping two lanes on a 4-lane interstate highway
- Reducing a four lane section to a two lane section is expected to have a capacity of approximately 2,960 vehicles per hour.
- I-93 weekend traffic volumes for the highest hours of the day are still up in the 5,500 vehicles per hour range in both directions
- Encourage diversion and use other regional roadways, Route 128/95, I-495, I-90 and Route 1
- The primary local detour route, Fellsway/Route 28 carries between 700 to 1,800 vehicles per hour on Saturdays and Sundays
- Impacts expected on other regional facilities, Route 16, Route 38 and Route 60 expected



# Goal: Traffic Diversions

NORTHBOUND		DIVERSION RATE (Percentages)	QUEUE LENGTH (miles)	AVERAGE DELAY (minutes)
<b>SATURDAY</b>				
		0%	20	172
Need 15%		10%	11	94
		20%	3	29
		30%	0	0
		40%	0	0
		50%	0	0
<b>SUNDAY</b>				
		0%	18	158
Need 15%		10%	9	80
		20%	2	15
		30%	0	0
		40%	0	0
		50%	0	0
SOUTHBOUND		DIVERSION RATE (Percentages)	QUEUE LENGTH (miles)	AVERAGE DELAY (minutes)
<b>SATURDAY</b>				
		0%	43	460
		10%	31	327
		20%	19	206
Need 35%		30%	9	100
		40%	1	15
		50%	0	0
<b>SUNDAY</b>				
		0%	47	512
		10%	29	313
		20%	19	202
Need 35%		30%	9	94
		40%	1	8
		50%	0	0
*Based on Highest Hour of Traffic Observed				

Need Minimum of **15%** traffic diversion Northbound on I-93

Need Minimum of **35%** traffic diversion Southbound on I-93

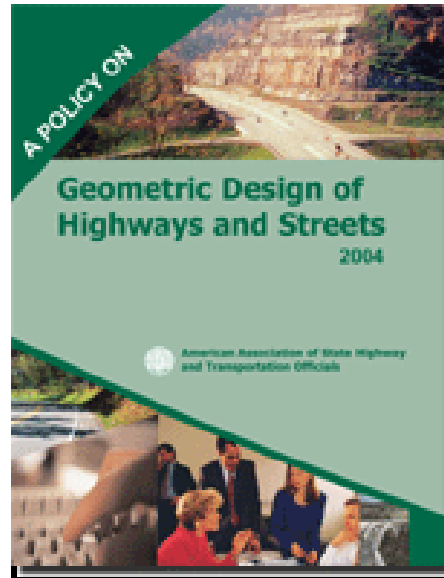


# *So how do we do it?*



# Traffic Management Approach

- Provide for safe and efficient maintenance of traffic on all roadways in project area.



# *Use of Movable Barrier*

The need for positive protection to run counter-flow traffic and still be efficient to deploy, led MassDOT to the “Quick Change” barrier system.

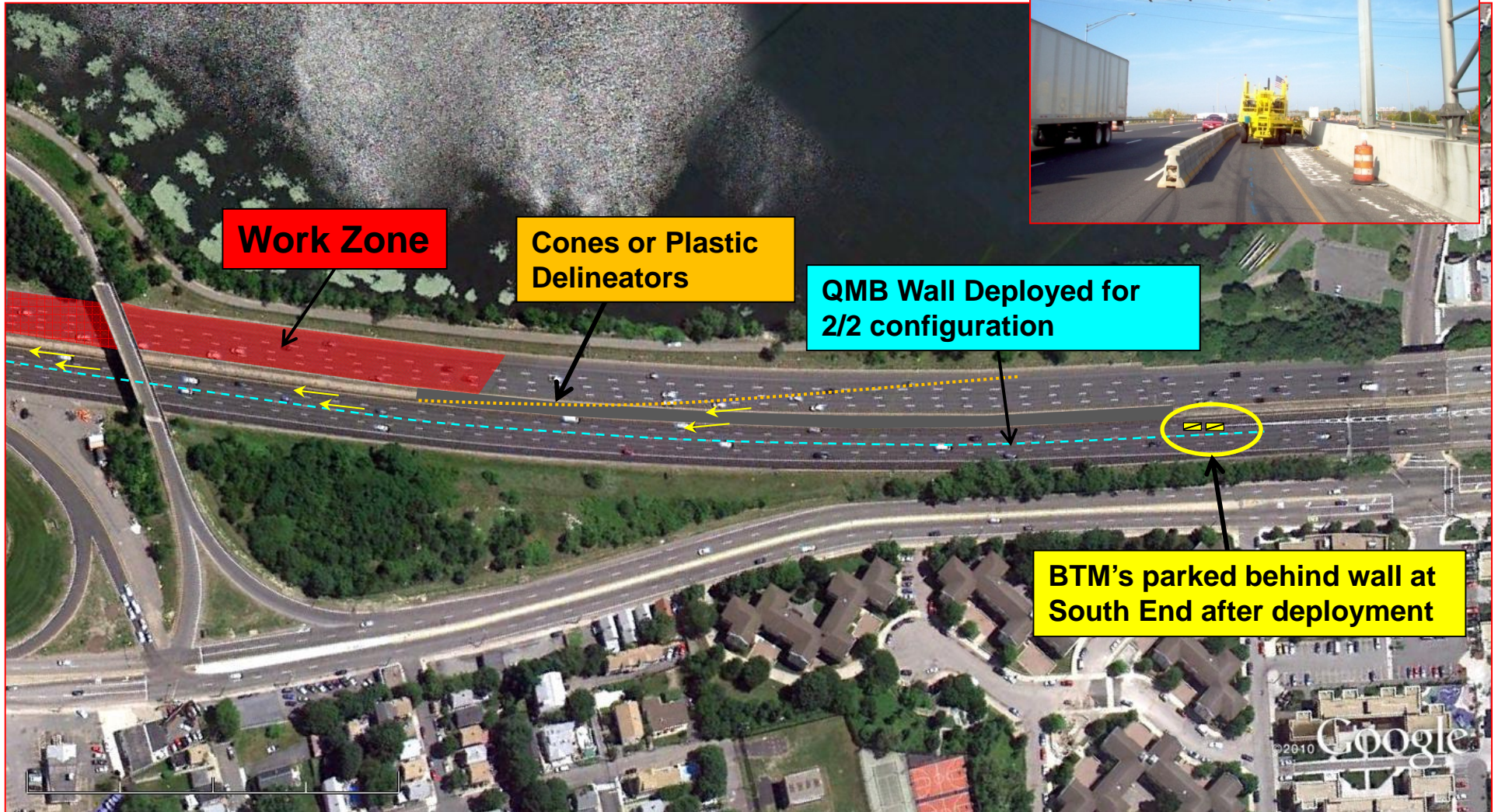


# *Crossover Design Considerations*

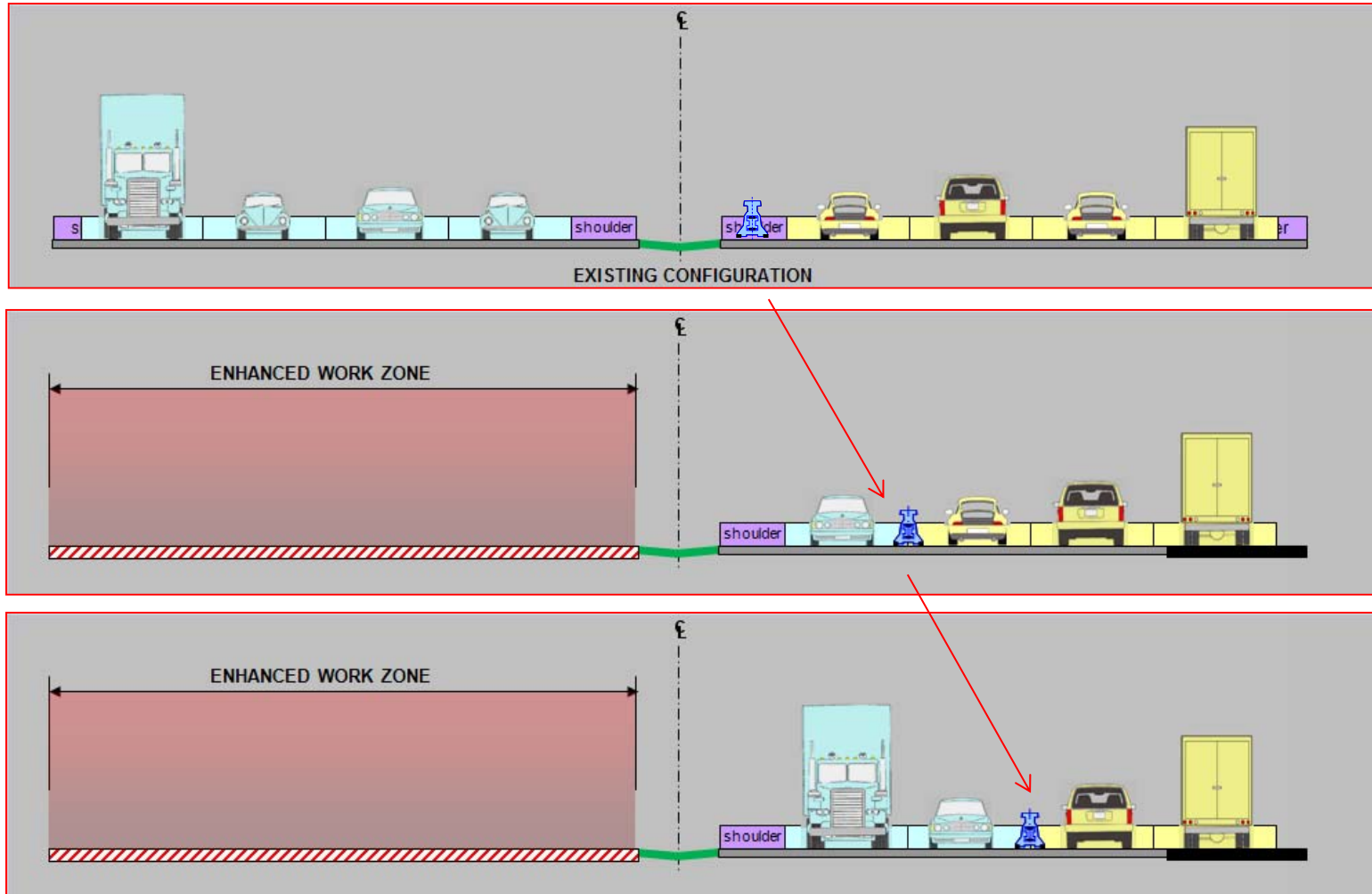
- Requirement that crossover be configured for a 65 mph design speed
- Including shifting tapers and curve radii
- Not designed for super-elevation (weekend closures only)
- Minimize conflicts with other roadway elements (i.e., bridge piers, interchanges, sign bridges, etc...)



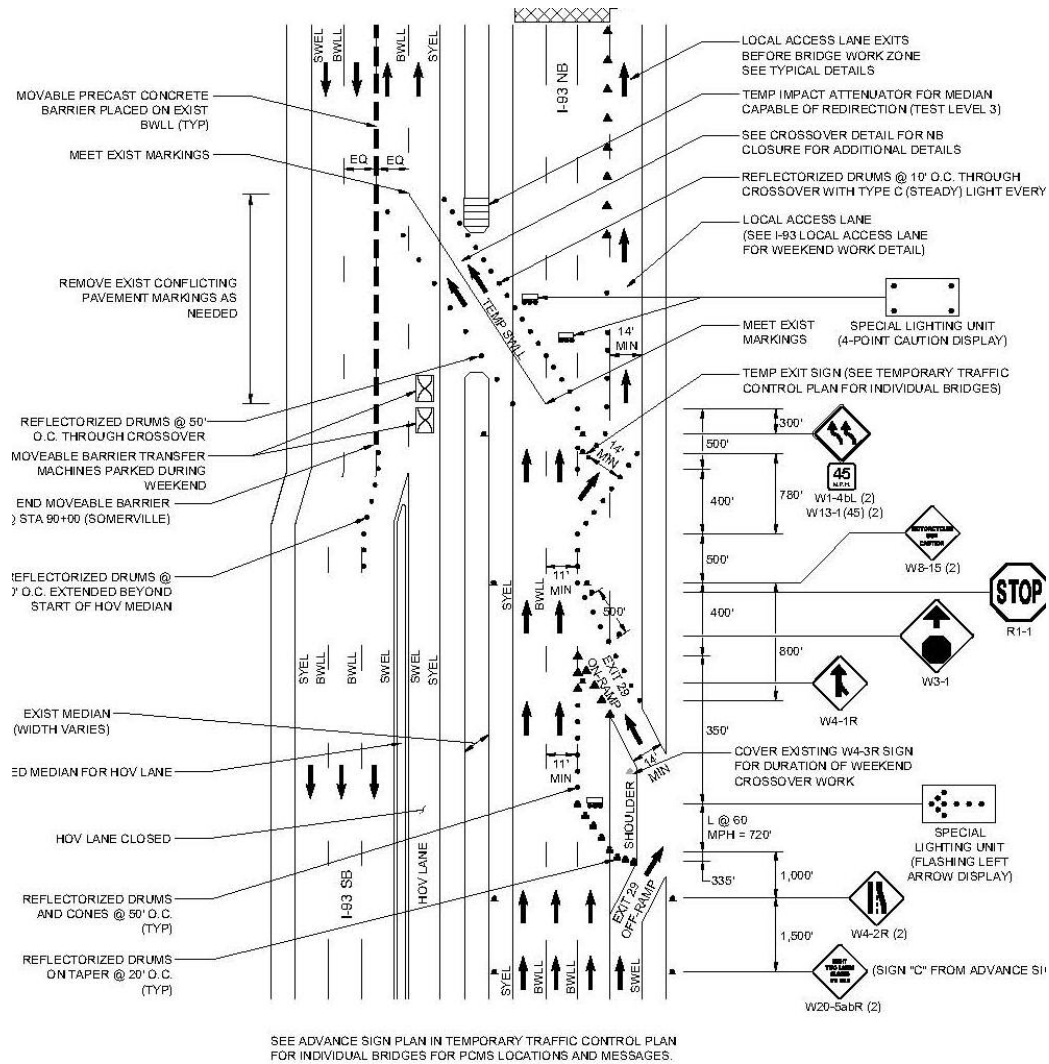
# Barrier Configuration



# Movable Barrier Deployment



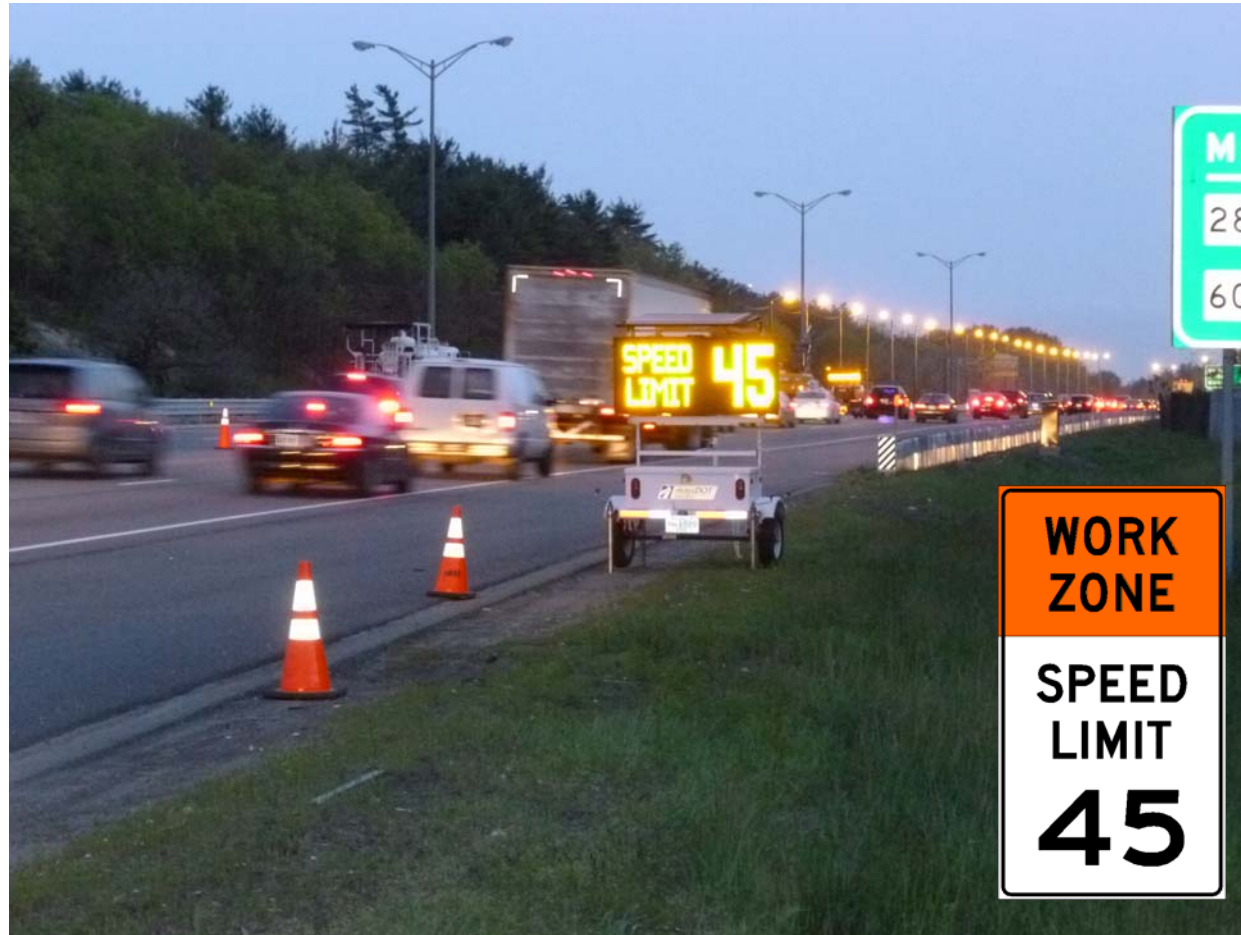
# I-93 Crossover TMP



I-93 NB BRIDGE CLOSURE  
SOUTH OF SOUTHERN CROSSOVER



# Work Zone Speed Limit



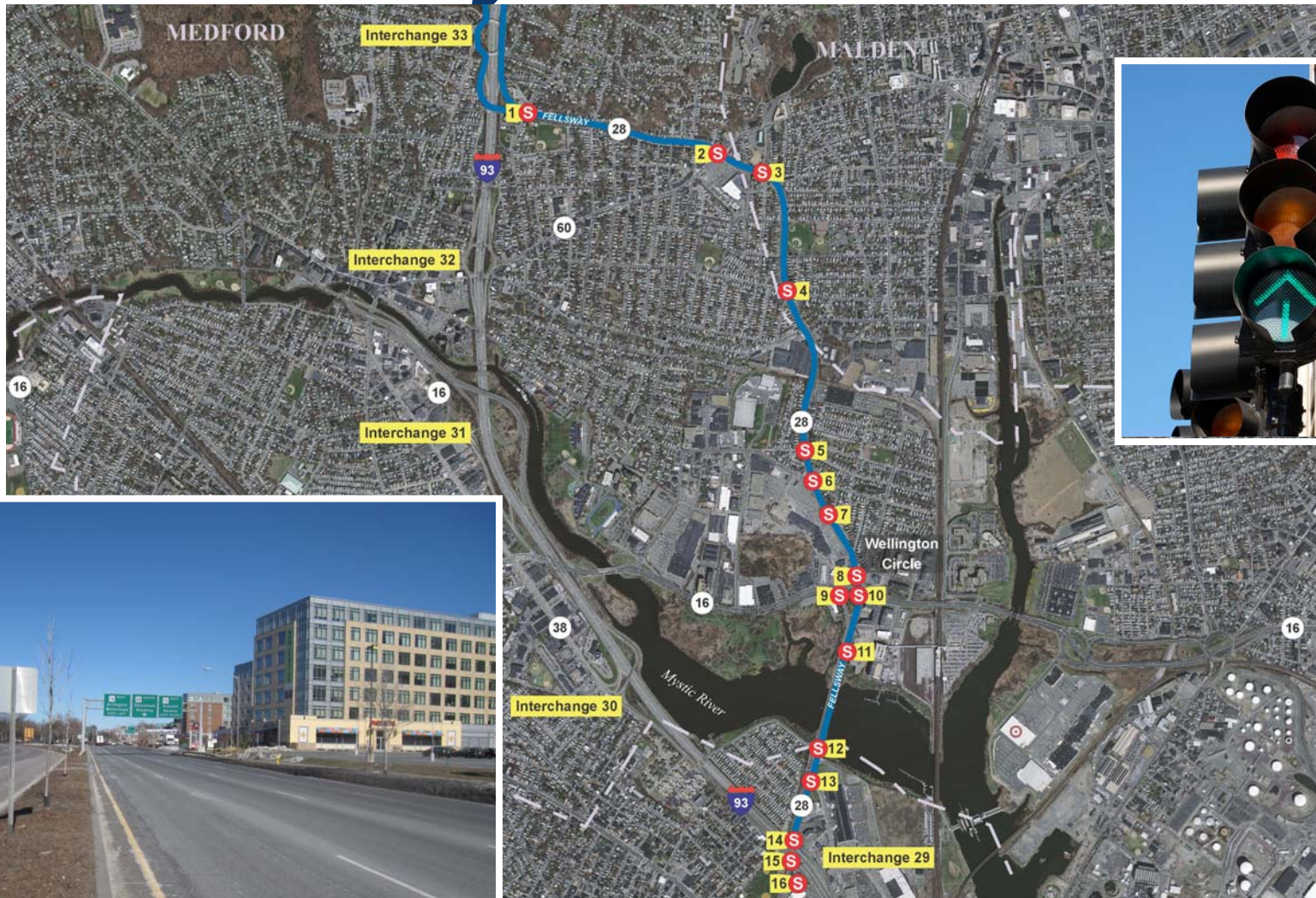
# Work Area Protection



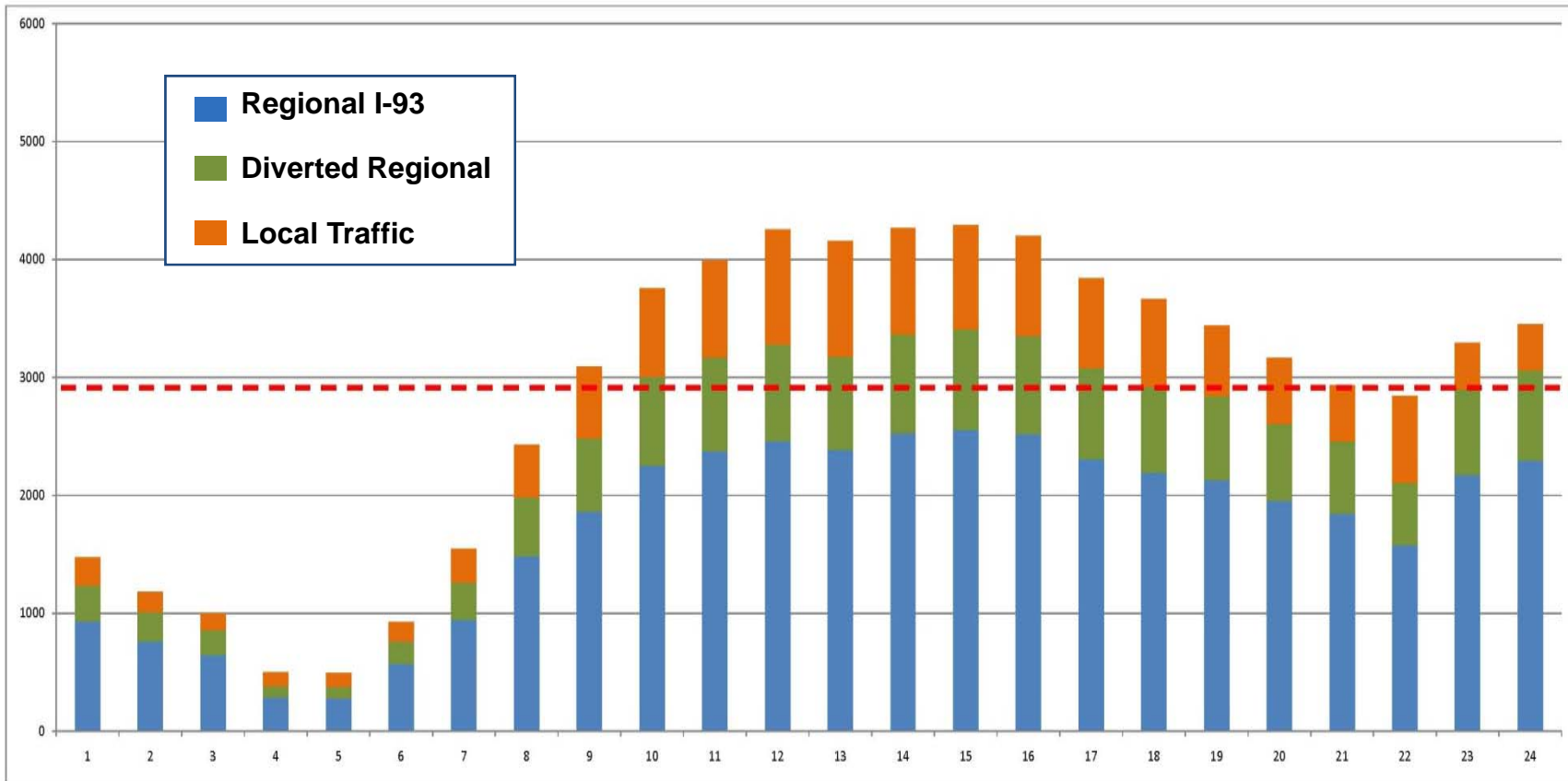
# *Emergency Access Points*



# Fellsway Traffic Plan



# Fellsway Operations Plan: I-93 Traffic Composition



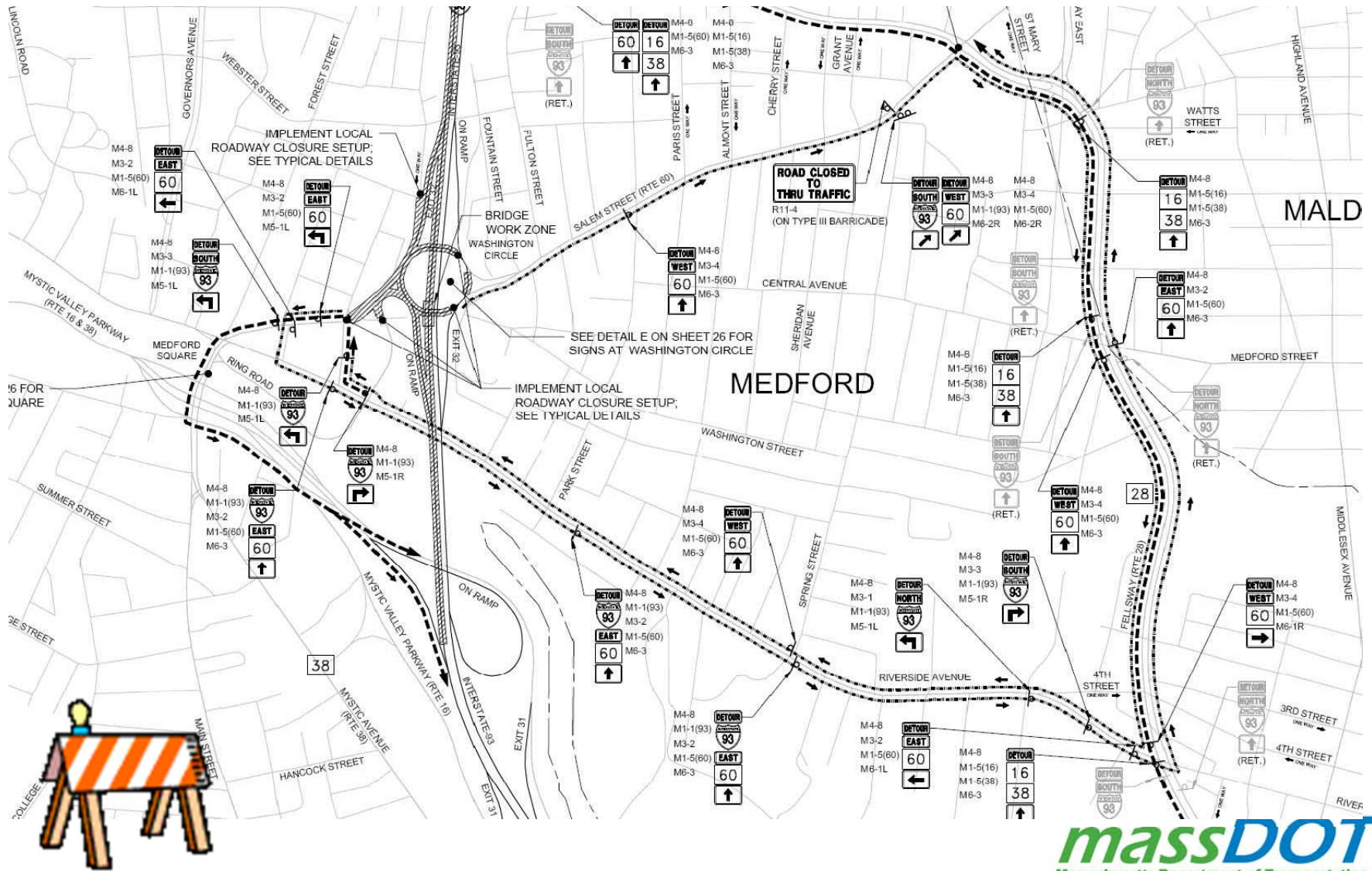
Note: assumes a regional diversion of 25%

Example: Riverside Ave NB





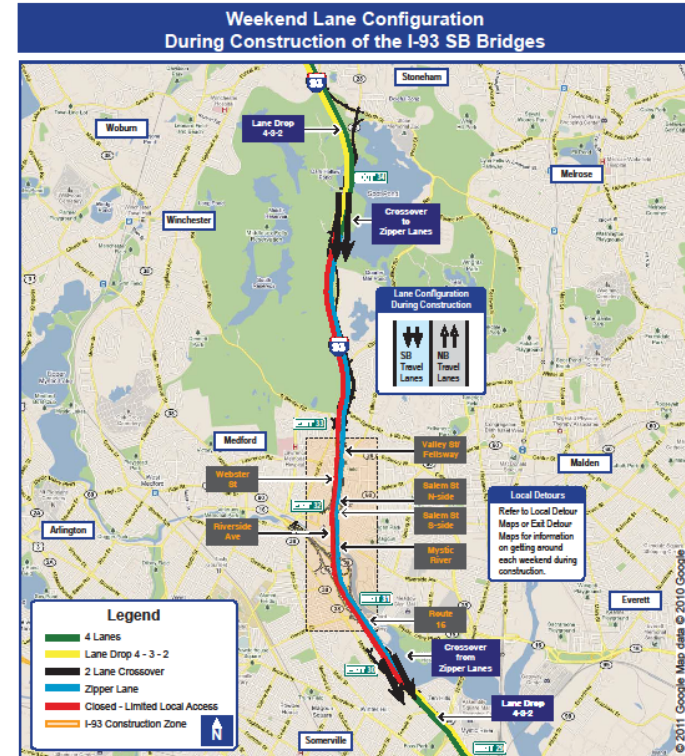
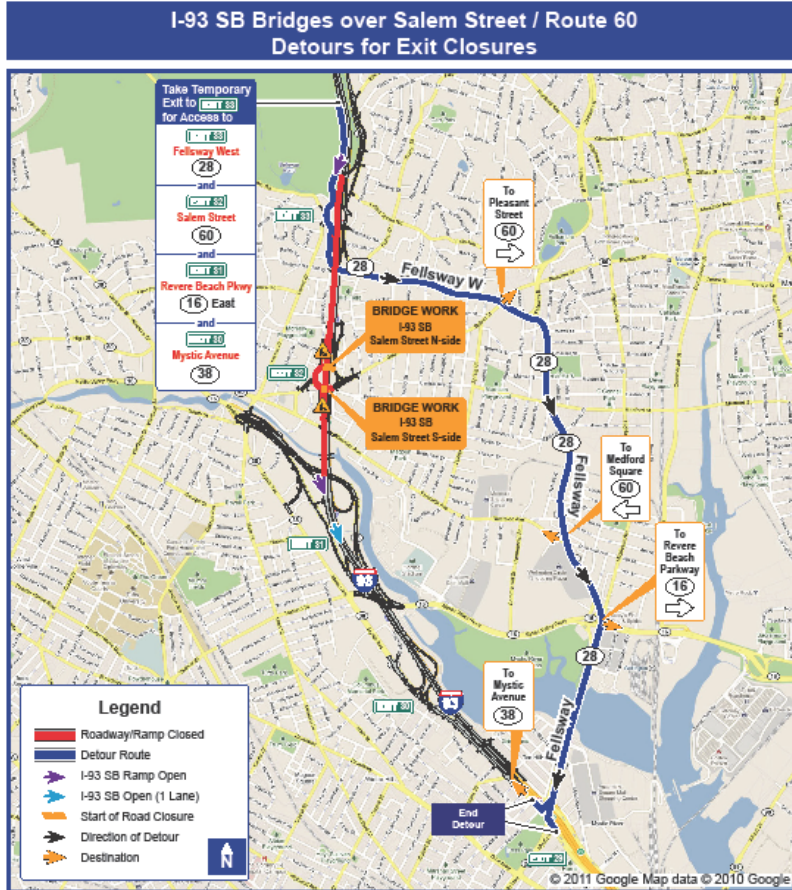
# Local Detour Routes



# Local Detour Routes



DRAFT  
5-13-2011  
v. 1



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# ***Incident Command Structure***

- From early on in the process the decision was made to plan the Fast 14 traffic management operations as if the weekend schedule is an “incident” and utilize the Incident Command Structure according to the National Incident Management System (NIMS)
- NIMS provides a systematic, proactive approach to guide departments and agencies at all levels of government, in the management of incidents

# *Mobile Command Center*

The Massachusetts State Police have a mobile “command center” that will serve as the focal point of communications between work zone traffic details, intersection control, construction operations, local police/fire and regional EMS



# Active Command Post



# Real-Time Traffic Management

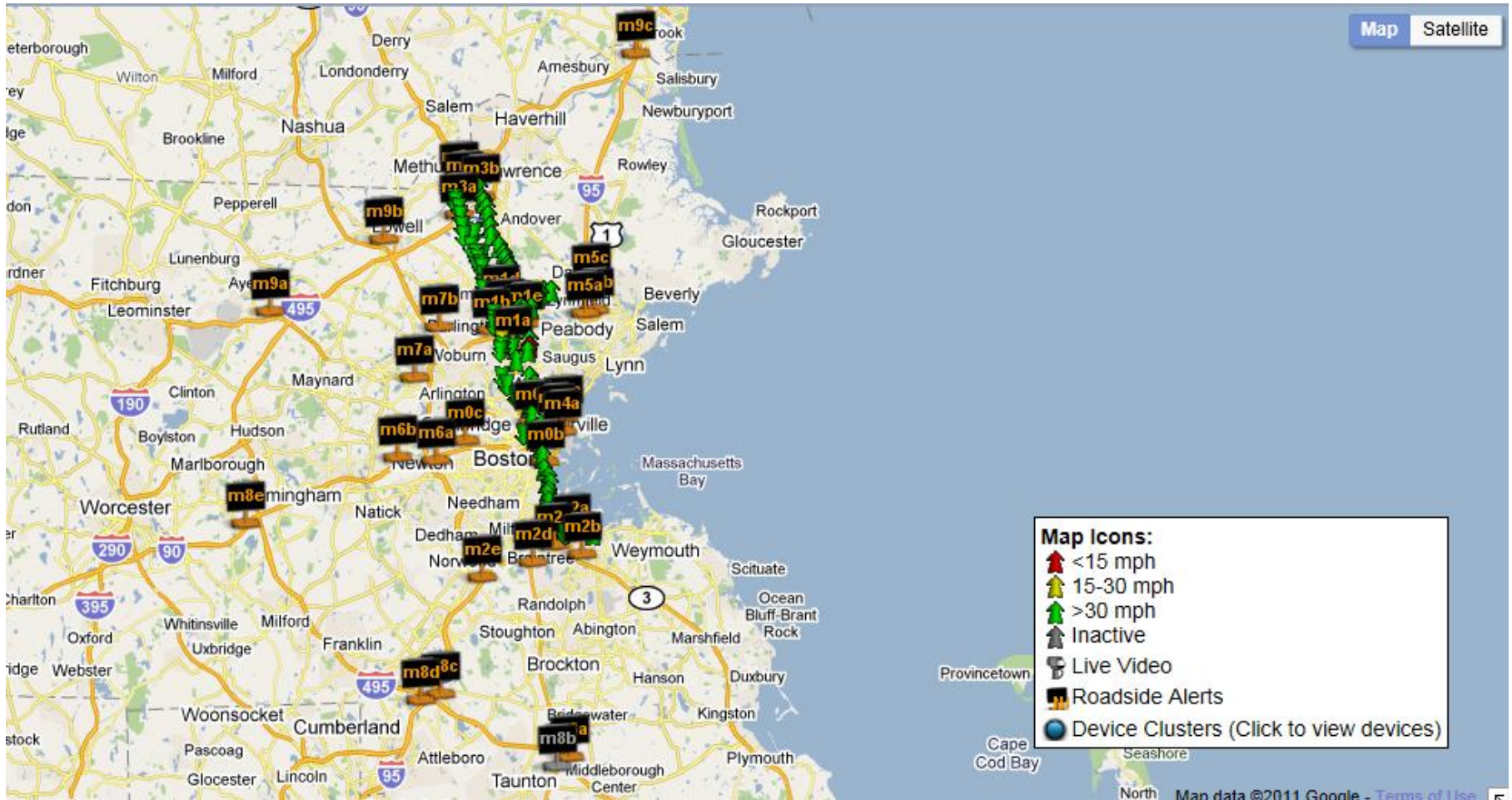
- 35 Portable Changeable Message Signs (PCMS)



- 4 Portable Camera Trailers
- 67 Traffic Sensor Trailers
- 3 Blue Tooth Sensors
- ASTI's "CHIPS" Program (Operating System)



# RTTM System Main Screen



# RTTM System

The screenshot displays the RTTM System web interface. At the top, there is a browser window with the URL <http://208.11.154.237/tcm/Default.aspx>. The page features the **Mass.gov** logo, the **ACCELERATED BRIDGE PROGRAM**, the **FAST 14** logo (I-93 Rapid Bridge Replacement Project), and the **massDOT** logo (Massachusetts Department of Transportation).

The main content area is divided into three sections:

- Video Feed:** A window titled "C01 - Camera" showing a live video feed of a highway. The text above the video reads "North Camera, Facing South 07/12/2011 08:26:01 PM".
- Map:** A map of the Stoneham area showing I-93. Green arrows on the map indicate sensor locations. A legend titled "Map Icons:" defines the symbols:
  - <15 mph (Red arrow)
  - 15-30 mph (Yellow arrow)
  - >30 mph (Green arrow)
  - Inactive (Grey arrow)
  - Live Video (Camera icon)
  - Roadside Alerts (Warning icon)
  - Device Clusters (Click to view devices) (Blue circle)
- Current Sensor Data:** A panel for sensor "Q28 - RealTimeMeasurementSensor" showing:
 

Speed	
S Lanes Average Speed:	11.00390625
Lane # 3 12	
Lane # 4 9	
N Lanes Average Speed: 72.52734375	
Lane # 5 76	
Lane # 6 68	

 Below the speed data, there are sections for "Volume" and "Density", and a "Get Historic Data" button.

The bottom of the screen shows a Windows taskbar with the system clock at 8:28 PM on 07/12/2011. The taskbar includes icons for "ASTI Transportation..." and "Microsoft Excel - rot...".





# Night Time Coverage

The screenshot displays a traffic management software interface. On the left, a window titled "M0A - DynamicMessageBoard" shows a "Current Message" of "93 NORTH TO EX 34 STONEHAM" and an "Enter Override Message" field. Below this is a video feed labeled "South Camera, Facing North 07/16/2011 10:58:31 PM" showing a night view of a road with cars. In the center is a map of the Stoneham area with several message devices (m1a, m1b, m1c, m1e) and a red arrow pointing to a video feed. On the right, a window titled "C03 - Camera" shows a "Video Feed" of "I-95 south of I-93, Facing South 07/16/2011 10:58:42 PM" showing a night view of a road with cars. Below the video feed is a "Device Clusters (Click to view devices)" button.

**DMV being  
cleared off  
shoulder area**



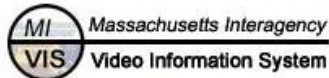
# Video Wall at Command Post



# *Field Office Operations Center*

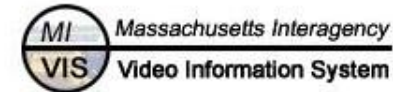


# Massachusetts Interagency Video Information System



I-93 Fast14 <a href="#">Menu</a> <a href="#">Refresh</a> <a href="#">Log Out</a>		
Video	Location	Status
115	Rte. 28 Exit 28 SB	AVAILABLE
116	Rte. 38 Exit 30	AVAILABLE
117	Rte. 16 Exit 31	AVAILABLE
118	Rte. 16 Exits 31 & 32	AVAILABLE
119	Rte. 60 Exit 32	AVAILABLE
120	Rte. 28 Exit 33 NB	AVAILABLE

- MIVIS – Provides Remote Camera Access
- Screen Shot from 1 of 6 new cameras in corridor
- All password protected



Rte. 28 Exit 28 SB



# EarthCam – Contingency Assist

**FAST 14**  
I-93 Rapid Bridge Replacement Project

18.92

Conditions: Clear  
Heat Index: 81.5  
Pressure: 30.10in  
Visibility: 10.0 miles  
Gust: N/A  
Dew Point: 61  
Humidity: 64.7%

Updated: 9:53 PM

Project Control Archives Satellite Data Notes Settings

Camera Control

Presets

Notes

- Jul 15, 2011 zoom in Preset added...
- Jul 15, 2011 home Preset added...
- Jul 9, 2011 home

Live Video 9:11:19 PM



# 511 Construction Updates

- Partnering with our 511 provider Sendza we had over **1,100 users** of the dedicated I-93 Fast 14 Construction Alerts



- Saturday, July 30<sup>th</sup> – General Message

*“MassDOT- Medford I93 reduced to 2 lanes each dir – NB Ramps open, SB to Ex 33 only. Local access via Rt 28. Expect traffic delays/plan extra time/use alt rte”*

- Voice over – In addition to the traditional text messages that we send Sendza, we also prepare and send a local roadway detour plan



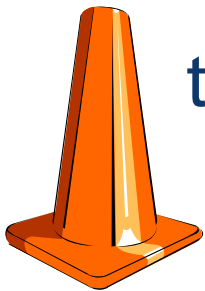
# Highway Advisory Radio

- MassDOT deployed six HAR units approaching key alternate routes
- Message sets were drafted for eight different traffic scenarios based on varying delay thresholds



# MassDOT Maintenance Support

- District 4 Maintenance has provided the Fast 14 project with on-call traffic operations needs, general highway maintenance and work zone traffic control
- Weekly deployment PCMS boards to support the local detour routes
- Without the support of the Highway Maintenance Team, MassDOT would have had a very difficult time managing the weekend schedule





# *Highway Operations Center Support*

- Each week the HOC supports the Fast 14 project with schedule/traffic advisories for the next weekend's bridge (Mon-Fri)
- During the weekend, the HOC provides 7-10 site specific messages
- Two-way communications  
Using 800 MHz radios



# *Emergency Response*

- Project team held 4 meetings with 16 local Police Departments as a part of the process in developing the Contingency Plan and Incident Action Plan.
- Team also conducted one big regional meeting with Armstrong Ambulance that included several other regional companies. In addition, there were coordination meetings with representatives from both Boston EMS and Massachusetts General Hospital (MGH).
- The MSP Truck Team Commander held several discussions with the MSP Truck Team, Coady's and DEP to ensure that an agreement on an expedited version of the HazMat cleanup protocol was reached.
- MSP Troop A worked with the Accident Recon Team (CARS) to develop an expedited accident reconstruction protocol to ensure a very quick cleanup and clearance for any accident involving a serious injury or fatality occurring within the Fast 14 Project boundary.



# State Police Emergency Response Teams

## CVES



## CARS



# On-Site Tow Services



# Motorist Assistance Vans

In order to keep the “alternate routes” a viable option for motorists to consider diverting to, MassDOT has schedule the traditional weekday rush hour Motorist Assistance Vans to keep the road free from breakdowns and incidents

**747 stops with 394 motorists assisted**



# Public Transportation



Anderson RTC -  
People were  
encouraged to  
take advantage of  
the free parking

MassDOT will replace 14 Medford bridges on I-93 north of Boston this summer, requiring significant lane restrictions during weekends. Plan ahead, expect delays and seek alternate routes, especially during weekends. Use caution in work zones.

**93 FAST 14**  
I-93 Rapid Bridge Replacement Project

**AVOID THE CONGESTION - TAKE THE MBTA**  
Free Parking at Anderson RTC  
Friday Night at 5 PM/All Day Saturday/All Day Sunday

Get project information, travel alerts,  
real-time traffic updates and more:  
[www.mass.gov/massdot/93fast14](http://www.mass.gov/massdot/93fast14)

Sign up to receive project information via email  
or send questions to the project team:  
[93fast14.info@state.ma.us](mailto:93fast14.info@state.ma.us)

Real-Time Traffic Updates & Travel Alerts

**massDOT**  
Massachusetts Department of Transportation

**ACCELERATED BRIDGE PROGRAM**




# Bus Route Changes

**T Service Advisory**  
Effective Friday 07/8/11 6 PM until Monday 07/11/11 5 AM

**Route 710 detour due to Webster Street Bridge Closure**

For the weekend of July 8th starting at 6:00PM the Route 710 will be detoured due to the closure of the Webster Street Bridge.

The route will omit service along Fulton Street, Webster Street and Forest Street between Fellsway West and Lawrence Road.



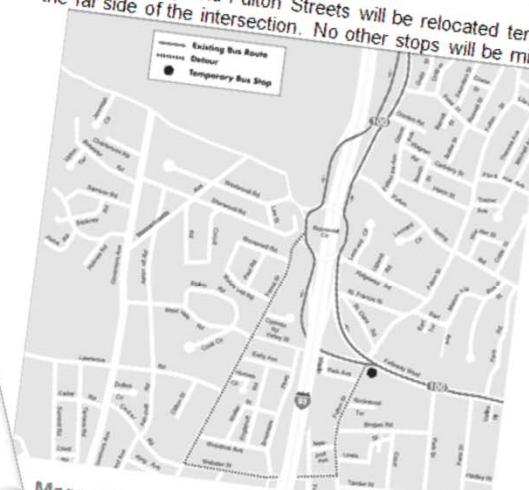
**T** Massachusetts Bay Transportation Authority  
For schedule information, call 617-222-3200, TTY 617-222-5146, or visit [www.mbta.com](http://www.mbta.com)

**T Service Advisory**  
Effective Friday 06/24/11 6 PM until Monday 06/27/11 5 AM

**Route 100 detour due to Valley Street and Fellsway Bridge Closure**

For the weekend of June 24th starting at 6:00PM the Route 100 will be detoured due to the closure of the Valley Street and Fellsway Bridge.

The bus stop at Valley and Fulton Streets will be relocated temporarily on the far side of the intersection. No other stops will be missed.



Massachusetts Bay Transportation Authority  
For schedule information, call 617-222-3200, TTY 617-222-5146, or visit [www.mbta.com](http://www.mbta.com)



# *Lessons Learned*

- Involve key decision makers from the start
- Aggressive schedule requires organization
- Co-locate with Design-Build contractor
- Form discipline-based working groups
- Work with locals regarding impacts / expectations
- Engage law enforcement early
- Develop/exercise contingency plans
- Use any and all communication methods
- Practice key work activities
- Two-way radio communication
- Adjust methods to improve efficiency





# ***Achievement of Project Goals***

- Managed interstate traffic without long queues/excessive delays
- Kept local detour routes moving with acceptable levels of delay
- Protected workers from hazards of the work zone zone/highway
- Avoided serious crashes in TMP

# ***Fast 14 Traffic Observations***

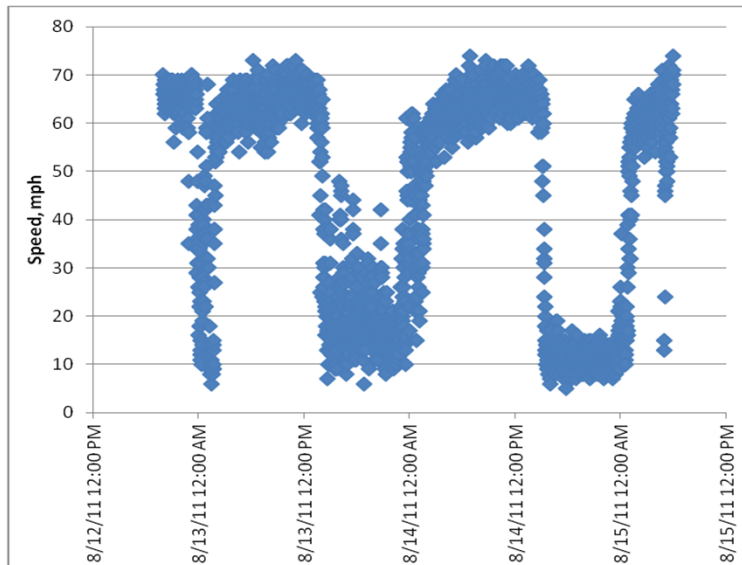
- Traffic on I-93 averaged speeds of 35 mph through the work zone, with lower speeds entering the lane drop areas (15-20 mph) and higher speeds inside the movable barrier lanes (40- 45-mph).
- Local detour routes maintained an average speed of 25-mph and delays were kept to an average of 2-3 cycles at key intersections.

# RTTM Weekend Data

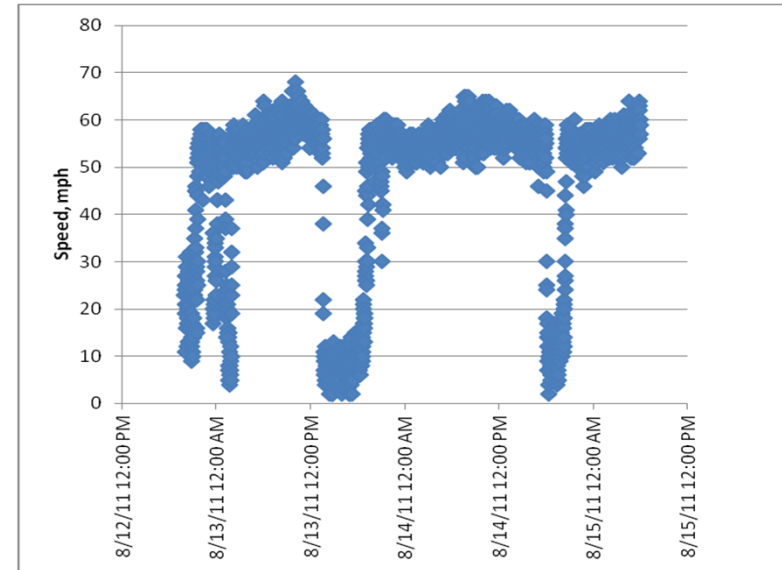
Weekend 10 Speed Plot Data:

I-93 Southbound over Route 16  
(Mystic Valley Parkway)

August 12-14



Q29: Southbound



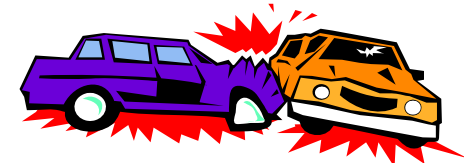
Q19: Northbound

Traffic volumes exceed capacity of the lane and speed drop to a crawl for periods of the day.



# Project Crash History

- Between June 3<sup>rd</sup> and August 15<sup>th</sup>, there has been a total of 348 Motor Vehicle Accidents (MVAs) on I-93 within the TMP limits
- 144 of those MVAs actually occurred during the 55-hour construction window over the ten weekends of work I-93 (*No work on 4<sup>th</sup> of July Weekend*)
- 55 of 144 were Paper Exchanges = not reportable
- A total of 35 Disabled Motor Vehicles have been cleared during the 55-hr schedule



# *I-93 Fast 14*



## *Project In Action*

# *Moving the Barrier*



# *Sky Eye View of Barrier*

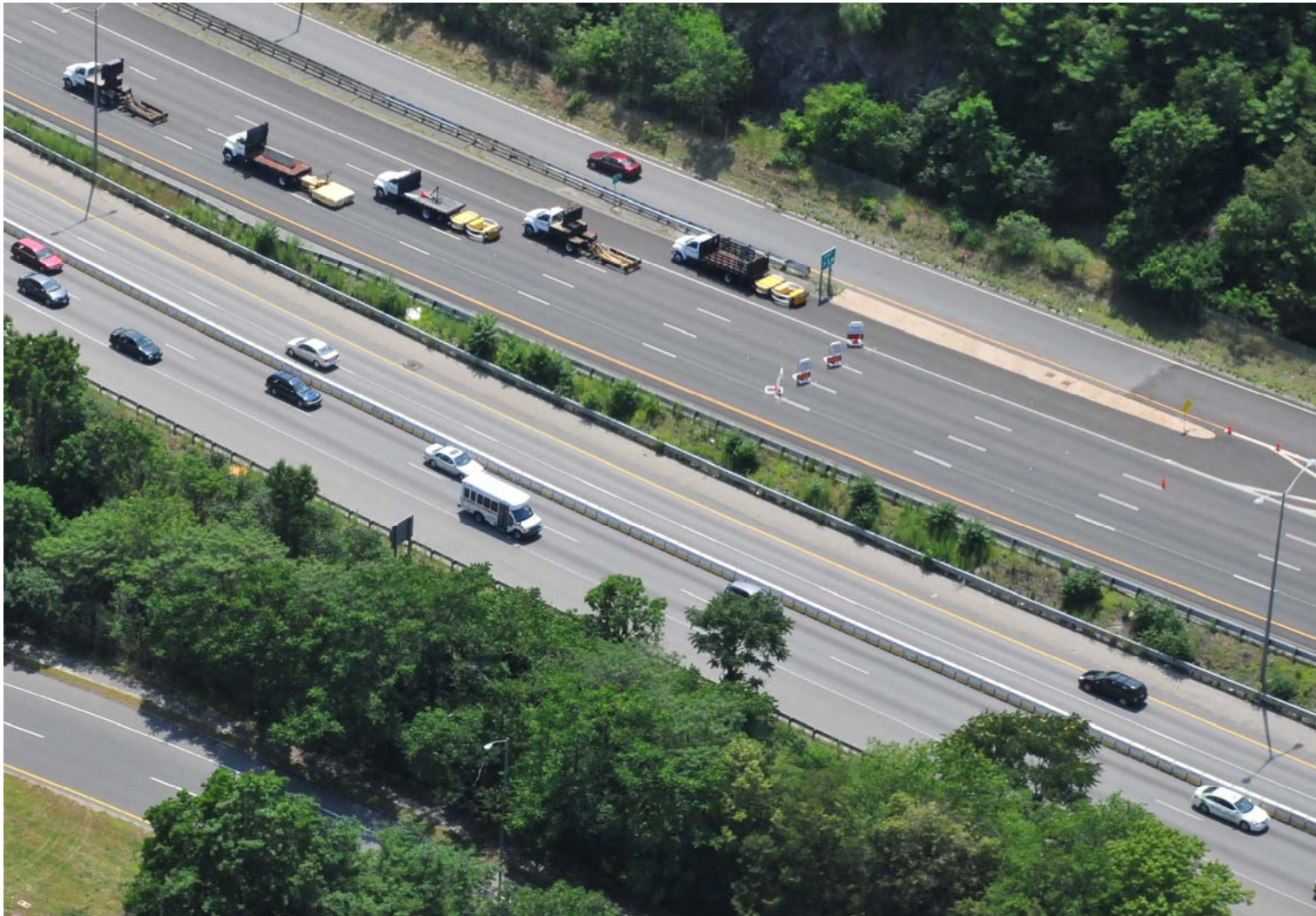


# Northbound Exodus





# *Dedicated Work Area Protection*



# *Early Start on Demo*





## *View of Early-Start Demolition*



# *Truck Convoy Mobilization*



# Deck Panels on the Move



# *Parade of Sail*





## *Release the Hounds*





## *The morning after*



# Counter-Flow Operation





# *Modular Unit Erection*



# Modular Unit Erection Cont.





## ***Forming, Reinforcement Installation***



# Forming, Dowel Bar Splicers



# *Approach Work/Cleanup*



